

# **Instrumentation for High Temperature Environments**

Accelerometers and Pressure Sensors for Demanding Measurement & Monitoring Requirements



#### **Highlights**

- Choice of charge, ICP®, and charge with integral ICP® amplifier sensors.
- Variety of sensitivities to accommodate a wide range of applications
- Broad bandwidth, high shock survivability, wide operating temperature range, high resolution, and large dynamic range options

#### **Applications**

- Commissioning of Nuclear Power Plants
- Machinery Protection in **High Temperature Environments**
- Power Generation **Turbine Condition Monitoring**

IMI Sensors is a global supplier of high temperature instrumentation. Often used in demanding industrial environments, these accelerometers and pressure sensors provide critical data that prevents failures and reduces downtime.

Our high temperature accelerometers with internal electronics (ICP®) have the best temperature capability of any design on the market today. The high temperature ICP® accelerometers are capable of withstanding continuous temperatures of 325 °F (162 °C). For applications that exceed those temperatures, IMI Sensors has a variety of charge accelerometers with integral ICP® amplifier that can operate at 900 °F (482 °C) and charge mode accelerometers that can operate at 1200 °F (649 °C).

Our high temperature pressure sensors are designed for operation at the highest temperatures. They detect and measure dynamic pressure phenomena in environments with a continuous temperature of 1200 °F (649 °C).

Our charge amplifiers are designed to convert the high impedance signal of a charge accelerometer or pressure sensor without integral signal conditioning circuits to a low-impedance voltage signal for transmission and data collection. Differential charge amplifiers should be paired with charge accelerometers and pressure sensors with a differential output (measurement output as a plus and minus signal) to convert the differential output into a single-ended output (measurement output as a signal and ground).



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# **High Temperature Accelerometers**

#### 325 °F (162 °C) ICP® Accelerometers

- Sensitivity: 100 mV/g
- Measurement Range: ±50 g pk
- Variety of connector and integral cable options with top or side exit versions
- Ideal for predictive maintenance on steel hot rolling machines



**High Temperature** ICP® Accelerometer Model HT602D01



**High Temperature** ICP® Accelerometer Model HT628F01

#### 500 °F (260 °C) / 550 °F (288 °C) Charge Accelerometers

- Sensitivity: 20 pC/g (357B81), 50pC/g (357B82) or 100 pC/g (357B53, 357B54, 357B83 and EX615A42)
- Measurement Range: ±150 g (357B53 and 357B54), 200 g (EX615A42) 500 g (357B83), 1000 g (357B82) or 2000 g (357B81) pk
- Hermetically welded construction
- Ideal for machinery protection in high temperature environments



**High Temperature Charge Accelerometer** Models 357B53, 357B54



**High Temperature Charge Accelerometer** Series 357B8X



**High Temperature Charge Accelerometer** Series FX615A42

#### 900 °F (482 °C) Charge Accelerometers with Integral ICP® Amplifier

- Sensitivity: 10 mV/g (EX600B14) or 100 mV/g (EX600B13)
- Measurement Range: ±50 g (EX600B13) or 500 g (EX600B14) pk
- One piece construction with charge sensor, integral charge amplifier and integral hardline cable
- Ideal for rotating machinery in very high temperature environments



Very High Temperature Charge Accelerometer with Integral ICP® Amplifier Models EX600B13, EX600B14

#### 900 °F (482 °C) Charge Accelerometers

- Sensitivity: 3.5 pC/g (357B69), 10 pC/g (357C71, EX357C71 and 357B61), 50 pC/g (357C72, EX357C72 and EX619A11) or 100 pC/g (357C73)
- Measurement Range: ±300 g (357C73), 500 g (357C72, EX357C72, 357B69 and EX619A11) or 1000 g (357C71, EX357C71 and 357B61) pk
- Hermetically-sealed, Nickel 600 housing
- Ideal for turbine bearing health monitoring



**Very High Temperature Charge Accelerometer** Models 357B61, 357B69

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**Very High Temperature Charge Accelerometer** Series 357C7X, EX357C7X



**Very High Temperature Charge Accelerometer** Model EX619A11

#### 1200 °F (649 °C) Charge Accelerometers

- Sensitivity: 2.3 pC/g (357D92 and 357D93), 5 pC/g (357D90 and 357D91) or 10 pC/g (EX611A00)
- Measurement Range: ±200 g (EX611A00) or 1000 g (357D9X) pk
- Differential output for long term monitoring
- Ideal for monitoring gas turbines



**Extreme Temperature Charge Accelerometer** Series 357D9X



**Extreme Temperature Charge Accelerometer** Model EX611A00



# **High Temperature Pressure Sensors**

#### 500 °F (260 °C) Charge Pressure Sensor

- Sensitivity: 1,100 pC/psi
- Measurement Range: 10 psi pk
- Stainless steel housing with 2-pin MIL-C-5015 connector
- Ideal for close-coupled combustion instability monitoring



**High Temperature** Pressure Sensor Model EX171M01

#### 986 °F (530 °C) Charge Pressure Sensors

- Sensitivity: 17 pC/psi
- Measurement Range: 20 psi pk
- High frequency capabilities and differential output
- Ideal for on-turbine combustion instability monitoring



**Very High Temperature Pressure Sensor** Series 176M0X



**Very High Temperature Pressure Sensor** Series 176MXX

#### 1200 °F (649 °C) Charge Pressure Sensor

- Sensitivity: 6 pC/psi
- Measurement Range: 725 psi pk
- All-welded super alloy housing with UHT-12<sup>TM</sup> element
- Ideal for on-turbine combustion instability monitoring



**Extreme High Temperature Pressure Sensor** Model 176A02

# **High Temperature Accessories**

#### **Differential Charge Amplifier** Model 422M182



- Sensitivity: 4 mV/pC
- Voltage Output: ±5 V pk
- Temperature Range (Operating): -60 to +185 °F
- Aluminum housing with 2-pin MIL input and BNC output connectors



### **Inline Charge Amplifier**

Models 422E35, 422E36 and 422E55/D

- Sensitivity: 0.5 mV/pC (422E55/D), 1 mV/pC (422E35) or 10 mV/pC (422E36)
- Voltage Output: ±2.5 V pk
  - Temperature Range (Operating): -65 to +250 °F
- Stainless steel housing with input and output connectors



#### **Differential Charge Amplifier** Model 421A3X, Model EX682A40

- Sensitivity: Configurable (421A3X)
- or 10mV/pC (EX682A40)
- Voltage Output: ±5 V pk (421A3X) or ±2.5 V pk (EX682A40)
- Temperature Range (Operating): -22 to +185 °F (421A3X) or -40 to +176 °F (EX682A40)
- Housing with screw terminal input and output connectors



#### **Inline Charge Amplifier for** Radiation Hardened Sensors

Model 422E65/A and 422E66/A

- Sensitivity: 1 mV/pC (422E65/A) or 10 mV/pC (422E66/A)
- Voltage Output: ±5 V pk
- Temperature Range (Operating): -65 to +250 °F
- Stainless steel housing with 10-32 coaxial input and output connectors





### Corporate Headquarters - Depew, NY



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