## Vibration Switches

For 24/7 Protection of Cooling Towers, Fin Fans, HVAC Systems, Blowers, Motors and Other Critical Machinery

- Smart Switches E Electronic Switches •Mechanical Switches



# Smart Vibration Switches 



Models EP686B7X \& EX686B7X
Smart Vibration Switch with Explosion Proof Condulet Enclosure


Model 686B7X
Smart Vibration Switch with Terminal Block Connector


Model 686B11
Smart Vibration Switch with Integral Cable

## Highlights

- Fully USB programmable
- Solid state relay for reliable operation
- Monitors vibration velocity for consistent results
- 2 -wire operation uses existing mechanical switch wires
- Remote Reset Anywhere ${ }^{\text {TM }}$ for safety and convenience
- Exclusive MAVT™ sets alarm threshold automatically
- Eliminates false trips with programmable delays
- Hazardous area approvals available


## Applications

- 24/7 Machinery Protection
- Cooling Tower Fans \& Gearboxes
- Fin Fans
- Motors \& Pumps

The All New Electronic Smart Vibration Switch from IMI Sensors is highly versatile, fully user programmable via USB, low cost, and a drop-in replacement for most popular mechanical vibration switches. The Smart Vibration Switch includes an embedded piezoelectric accelerometer for accurate measurement, monitors vibration velocity for more consistent results, and provides the reliability not found in mechanical switches. It is a lower cost alternative when single relay action is required vs. higher cost dual relay models

| Comparison of Mechanical Vibration Switches to the IMI Sensors Smart Vibration Switch |  |  |
| :---: | :---: | :---: |
| Feature | SVS | MVS |
| 2-wire operation | $\checkmark$ | $\checkmark$ |
| Low Cost | $\checkmark$ | $\checkmark$ |
| Latching | $\checkmark$ | $\checkmark$ |
| Non-Latching | $\checkmark$ |  |
| Normally Open | $\checkmark$ | $\checkmark$ |
| Normally Closed | $\checkmark$ | $\checkmark$ |
| Remote Reset Anywhere ${ }^{\text {TM }}$ | $\checkmark$ |  |
| Precision Measurements | $\checkmark$ |  |
| Alarm on Velocity | $\checkmark$ |  |
| Power On Delay | $\checkmark$ |  |
| Start Up Delay | $\checkmark$ |  |
| Operation Delay | $\checkmark$ |  |
| Residual Vibration Threshold | $\checkmark$ |  |
| USB Programmable | $\checkmark$ |  |
| MAVTM | $\checkmark$ |  |
| Small Footprint | $\checkmark$ |  |
| Single Stud Mount | $\checkmark$ |  |
| Hermetically Sealed | $\checkmark$ |  |

## Low Cost Electronic Switch Replacement

In addition to being a more reliable device than mechanical vibration switches, the Unique Series 686B Smart Vibration Switch is a much lower cost solution for many conventional Electronic Vibration Switch applications as well. The Smart Vibration Switch is a great choice in applications where a single relay provides sufficient protection and/or an overall vibration output (typically 4-20 mA) is not required. Multiple Smart Vibration Switches can be used in series or parallel to monitor several points or machines as necessary. They can also be used in conjunction with external SPST and DPDT relays to increase current capacity or when such relays are required.

## USB Programmer Kits

The Smart Vibration Switch is fully user programmable using either the Model 600A15 or 600A16 USB Switch Programmer Kit (optional). See the "Specifications and Ordering Information" on page 5 for details. These kits can be used in conjunction with any PC to read or reprogram the settings of the Smart Vibration Switch. The user can enable/disable and set the following switch parameters.

- Alarm threshold level \& hysteresis
- Power-on, startup, \& operating delays
- Normally open or normally closed
- Latching or non-latching


Series 686B Smart Vibration Switch with MAVT ${ }^{\text {TM }}$ Option

Model 080A121 Magnet (Optional Accessory)
Simply Touch the Magnet to the Switch to Start the Process!
Exclusive MAVTM feature can be used to automatically set the alarm threshold level in the field without knowing anything about the equipment's actual vibration level. Mount the Smart Vibration Switch on an operating machine and touch the magnet (contained in the USB Switch Programmer Kit) to the sensor to start the process. Caution should be taken to disconnect the Smart Vibration Switch from the machine's trip circuit when using this feature. This convenient feature permits any machine to become vibration switch protected within seconds. MAVTTM can also be used with the switch mounted on a calibrated vibration shaker for precise setting of the alarm threshold value.


Series 686B Smart Vibration Switch Specifications
Performance

| Alarm Threshold Level | 0.25 to $4.0 \mathrm{in} / \mathrm{sec} \mathrm{pk}$ 4.5 to $8.0 \mathrm{~mm} / \mathrm{sec} \mathrm{rms}$ |
| :---: | :---: |
| Frequency Range ( $\pm 3 \mathrm{~dB}$ ) | 180 to 60 kcpm 3 to 1000 Hz |
| Alarm Threshold Hysteresis | 3, 6, or 10\% |
| Residual Vibration Level (Reference) | Dependent or Independent of alarm threshold |
| Residual Vibration Level (Level) | 1 to 40\% of alarm threshold level |
| MAVT ${ }^{\text {m }}$ | Enabled/Disabled |
| Transverse Sensitivity | $<3 \%$ |
| Power On Delay | 3 or 20 seconds |
| Startup Delay (Active) | Enabled/Disabled |
| Startup Delay (Time) | $1-60$ sec to 1-30 min |
| Startup Delay (x Alarm Threshold) | x2, x4, x8, Blocked |
| Operational (alarm) Delay | 1 to 60 seconds |
| Relay Type | SPST Form A or B MOSFET |
| Relay Rating | 24 to 240 VAC/VDC, 0.5 A |
| Relay Contacts | Normally Open or Normally Closed |
| Relay Latching | Latching or Non-latching |
| Environmental |  |
| Temperature Range (Operating) | $\begin{aligned} & -40 \text { to }+185^{\circ} \mathrm{F} \\ & -40 \text { to }+85^{\circ} \mathrm{C} \end{aligned}$ |
| Temperature Range (Storage) | $\begin{aligned} & -40 \text { to }+257^{\circ} \mathrm{F} \\ & -40 \text { to }+125^{\circ} \mathrm{C} \end{aligned}$ |
| Overload Limit (Shock) | $\begin{gathered} 5000 \mathrm{~g} \mathrm{pk} \\ 49,050 \mathrm{~m} / \mathrm{s} 2 \mathrm{pk} \end{gathered}$ |
| Humidity Range (Condensing) | 0 to 100\% |
| Electrical |  |
| Power Required | 24 to 240 V DC/AC 50 to 60 Hz |
| Current Rating (Relay Closed) | 500 mA |
| Leak Current (Relay Open) | 1 mA |
| Electrical Isolation (Case) | $>10^{8} \mathrm{ohms}$ |
| Physical |  |
| Size (Hex) | 1.25 in |
| Size (Height) | 2.6 in 66 mm |
| Weight | $\begin{aligned} & 5.2 \mathrm{oz} \\ & 148 \mathrm{~g} \end{aligned}$ |
| Mounting Thread | 1/4-28 UNF-2B (Female) |
| Mounting Torque | $\begin{gathered} 2 \text { to } 5 \mathrm{ft}-\mathrm{lb} \\ 2.7 \text { to } 6.8 \mathrm{~N}-\mathrm{m} \end{gathered}$ |
| Sensing Element (Internal) | Piezoelectric Accelerometer |
| Housing Material | Stainless Steel |
| Sealing | Welded Hermetic |
| Electrical Connection | See Models Available |
| Electrical Connection Position | Top |
| Supplied Accessories |  |

081A41 Mounting stud, $1 / 4-28 \times 0.563$ " long stainless steel screw with hex socket and brass tip Optional Versions
M (Metric Mount) - Includes Model M081A61, 1-4-28 to M6 x $1 \times 8.6$ mm long mounting stud EP (Explosion Proof) - Includes right angle conduit with 1 in NPT threads, terminal block connection, and integral 1/4 NPT mounting stud
EX (Intrinsically Safe, CSA US \& Canada) - See EX model tables

Model 686B01


Model 686B1X


Model EP686B7X


EX Models - CSA approved Intrinsically Safe and Non-Incendive for Hazardous Locations

| Class I, Div. 2, Groups A,B,C, D <br> ExnL IICT3 <br> AEx nA IICT3 | EX686B0x | EX686B1x | EX686B6x |
| :--- | :---: | :---: | :---: |
| Specification | 10 to 30 VDC | 10 to 30 VDC | 10 to 30 VDC |
| Voltage Rating | 100 mA | 100 mA | 100 mA |
| Current Rating | $1 / 4-28$ UNF-2B (Female) | $1 / 4-28$ UNF-2B (Female) | $1 / 4-28$ UNF-2B (Female) |
| Mounting Thread | 2-Pin MIL-C-5015 | Molded Integral Cable | Integral armored Cable |
| Electrical Connection | N/A | 10 ft | 10 ft |
| Cable Length | N/A | Polyurethane (Model 052) | Armored Polyurethane (Model 047) |
| Cable Type |  |  |  |

EX Models • CSA approved for Hazardous Locations

| Class I, Div. 2, Groups A,B,C, D <br> Ex nA IICT3 <br> AEx nA IICT3 |  |
| :--- | :---: |
| Specification | EX686B7x |
| Voltage Rating | 24 to 240 VDC or VAC 50 to 60 Hz |
| Current Rating | 500 mA |
| Mounting Thread | Integral 1/4 NPT |
| Electrical connector | Terminal Block |
| Models include right angle conduit with 1" NPT threads |  |

Series 686B Smart vibration Switch Models Available

| Electrical Connection | Basic | Optional Models |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Model | Intrinsically Safe | Explosion Proof | Metric Mount | Metric Mount Intrinsically Safe | Metric Mount Explosion Proof |
| 2-Pin MIL-C-5015 | 686B0x | EX686B0x | N/A | M686B0x | EXM686B0x | N/A |
| Integral 10' Polyurethane Cable (Model 052) | 686B1x | EX686B1x | N/A | M686B1x | EXM686B1x | N/A |
| Integral 10' armored Polyurethane Cable (Model 047) | 686B6x | EX686B6x | N/A | M686B6x | EXM686B6x | N/A |
| Terminal Block with integral 1/4 NPT stud | 686B7x | EX686B7x | EP686B7x | N/A | N/A | N/A |
| Note: x in the above model numbers specifies a standard (preprogrammed) configuration |  |  |  |  |  |  |
| Specifying Integral Cable and Armor Length |  |  |  |  |  |  |
| If an integral cable length (with or without armor) other than $10 \mathrm{ft} \mathrm{( } 3 \mathrm{~m}$ ) is required add the following to the end of model number. |  |  |  |  |  |  |
| To specify English length (feet) | / xxx - yy | $x x x=$ length of the cable in feet <br> $y \mathrm{y}=$ if specifying armored cable and the length of the armor is shorter than the cable, enter the length in feel |  |  |  |  |
| To specify metric length (meters) | / M xxx-yy | $\mathrm{xxx}=$ length of the cable in meters <br> $\mathrm{yy}=$ if specifying armored cable and the length of the armor is shorter than the cable, enter the length in meters |  |  |  |  |


| Series 686B Preprogrammed Models |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Add 'EX' Prefix to Any Configurations (left) for Hazardous Area Approvals | Configuration 1 | Configuration 2 | Configuration 3 | Configuration 4 |
|  | 686801 | 686B02 | 686B03 | $686 \mathrm{B04}$ |
|  | 686B11 | 686B12 | $686 \mathrm{B13}$ | 686B14 |
|  | 686B61 | 686B62 | 686B63 | 686B64 |
|  | 686B71 | 686B72 | 686873 | 686 B 74 |
| Relay Status | Normally Open | Normally Closed | Normally Open | Normally Closed |
| Relay latching | Latching | Latching | Non-Latching | Non-Latching |
| MAVT ${ }^{\text {P }}$ | Enabled | Enabled | Enabled | Enabled |
| Alarm Threshold | 0.6 ips | 0.6 ips | 0.6 ips | 0.6 ips |
| Alarm Hysteresis | 6\% | 6\% | 6\% | 6\% |
| Power On Delay | 3 sec | 3 sec | 3 sec | 3 sec |
| Startup Delay | Enabled, 3 sec, x2 | Enabled, $3 \mathrm{sec}, \mathrm{x} 2$ | Enabled, 3 sec, x2 | Enabled, 3 sec, x2 |
| Operational Delay | 6 sec | 6 sec | 6 sec | 6 sec |
| Residual Vibration Level | Dependent, 5\% | Dependent, 5\% | Dependent, 5\% | Dependent, 5\% |
| Notes: |  |  |  |  |
| Other factory configurations See "Factory Programmed O | available free of c ing Guide" on page | Contact IMI for |  |  |

## Recommended cables for use with the Model 686BOX Switch


$\mathbf{X X X}=$ length in feet


052BRXXXAC Cable \& 480C02 Loop Calibrator
For use with MAVTTM option for setting alarm level.


Basic Installation
This is a typical installation for use with a pilot/indicator light (or other load) where the current is $\leq 500 \mathrm{~mA}$. No reset switch is required since the Smart Vibration Switch is set to NL (Non-Latching).


Installation for Motor Protection with an Indicator Light
This is a typical setup for use with both a pilot light and motor protection circuit using a single Smart Vibration Switch in conjunction with an external DPDT relay (see page 8 for relay selections). When the vibration exceeds the alarm threshold level, the normally open Smart Vibration Switch relay closes, latches, and energizes the external DPDT (RL) relay coil. The normally closed RL2 relay contacts open, which shuts down the motor. The normally open RL1 relay contacts close, which illuminate the pilot light.

Recommended General Purpose Relays for use with the Series 686B Smart Vibration Switch Visit www.omron.com for additional information

| Attribute | Omron Model Number |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | MJN2C-AC120 | MJN2C-AC240 | MJN2C-DC12 | MJN2C-DC24 | MJN2C-DC110 |
| Contact Form | 2 Form C (DPDT) |  |  |  |  |
| Rated Resistive Load - Relay | 10 A @ 240 VAC / 28 VDC |  |  |  |  |
| Service Life - Electrica (Min. @ Rated Loads) | 100,000 operations "average" |  |  |  |  |
| Max. Resistive Switching Capacity - Relay | 2400 VA, 280 W |  |  |  |  |
| Coil Voltage - Nominal | 120 VAC | 240 VAC | 12 VDC | 24 VDC | 110 VDC |
| Coil Power Consumption | 1.7 VA |  | 1.2 W |  |  |
| Coil Type | Non-Latching |  |  |  |  |
| Seal Type | Unsealed |  |  |  |  |
| Termination Style | Socket mount |  |  |  |  |
| Operating Temperature Range | with no icing or | $60^{\circ} \mathrm{C}$ <br> condensation | -45 to $70^{\circ} \mathrm{C}$ <br> with no icing or condensation |  |  |
| Dielectric Strength (AC for 1 min) | 2500 VAC |  |  |  |  |
| Approved Standards | UL, CSA |  |  |  |  |



Sockets for Omron MJN2C Relays
Omron Model Number
Description

| PTF11PC | DIN rail mount relay socket |
| :--- | :--- |
| PTF21PC | Chassis mount relay socket |

## Use for Intergal Cable Models Only



(Specify only if Electrical Connection is 1 or 6 ) Leave blank for default length of $10^{\prime}(3 \mathrm{~m})$
Enter integral cable length, e.g., for 150 ft enter 150; for 8 meters enter 008

Cable Termination
or Connector (others available)
BZ Blunt Cut
AD Pigtail
AC BNC
Armor Length
(Specify only if Electrical Connection is 6)
Leave blank if armor length equals the cable length
Enter armor length, e.g., for 20 ft enter 20; for 3 meters enter 03
Maximum armor length $=50 \mathrm{ft}(15 \mathrm{~m})$

## Custom Program Configuration



IMI Configuration Number:


## Vibration Switches

## Series 685B Electronic Vibration Switch

- Offers two set points with individual alert and alarm relays
- $4-20 \mathrm{~mA}$ output signal for vibration monitoring
- Analog, $100 \mathrm{mV} / \mathrm{g}$ output signal for fault diagnostics
- Utilizes built-in or remote vibration sensor
- Choice of AC or DC power
- Adjustable time delays for alert or alarm
- Accepts 4-20 mA calibrator input signal for accurate threshold value set-up
 existing switch installations
- Explosion proof models available (contact factory for details) C


Model 685XXXXA5X Visible Display


Explosion Proof Version

| Series 685B |  |  |
| :---: | :---: | :---: |
| Performance | English | SI |
| Measurement Range | see model matrix |  |
| Frequency Range( $\pm 3 \mathrm{~dB}$ ) | 120 to 60k cpm | 2 to 1000 Hz |
| Threshold Set Point (alarm) | $\begin{gathered} 10 \text { to } 100 \% \text { FS } \\ \text { measurement range } \end{gathered}$ |  |
| Threshold Set Point (alert) | 10 to 100\% of Alarm Set Point |  |
| Relay Time Delay (both relays) | 0 to 45 Seconds |  |
| Start-up Delay | 20 Seconds |  |
| Relay Action (switch selectable) | latching or non-latching |  |
| Output (Analog Vibration Signal) | $100 \mathrm{mV} / \mathrm{g}$ | $10.2 \mathrm{mV} /\left(\mathrm{m} / \mathrm{s}^{2}\right)$ |
| Output (Proportional to Range) | 4-20 mA |  |
| Environmental |  |  |
| Operating Temperature Range | -22 to +158 ${ }^{\circ} \mathrm{F}$ | -30 to $+70{ }^{\circ} \mathrm{C}$ |
| Storage Temperature Range | -40 to $+257^{\circ} \mathrm{F}$ | -40 to $+125^{\circ} \mathrm{C}$ |
| Enclosure Rating | NEMA 4X | IP66 |
| Hazardous Area Approval* | Class 1 Div 1 \& Class 1 Div 2 |  |
| Electrical |  |  |
| Power Supply Requirement | see model matrix |  |
| Current Draw | $<150 \mathrm{~mA}$ |  |
| Integral Sensor Type | piezoelectric accelerometer |  |
| Remote Sensor Option | $100 \mathrm{mV} / \mathrm{g}$ | $10.2 \mathrm{mV} /\left(\mathrm{m} / \mathrm{s}^{2}\right)$ |
| Relay Type \& Contact Capacity | see model matrix |  |
| Calibration Input Signal | 4-20 mA |  |
| Physical |  |  |
| Size (w x ¢ x d) | $3.5 \times 2.8 \times 3.5$ inch | $90 \times 70 \times 90 \mathrm{~mm}$ |
| Weight | 1.85 lb | 839 gm |
| Housing Material | aluminum alloy |  |
| Internal Electrical Connectors | screw terminals |  |
| Optional External Analog Connector | BNC jack |  |
| Wire Size for Screw Terminals | 24 to 14 AWG | 0.2 to 2.5 mm |
| Enclosure Ports | see model matrix |  |
| Mounting Holes | 0.21 inch | 5.4 mm |
| Indicators/Controls |  |  |
| Power-on LED | green |  |
| Alert LED | yellow |  |
| Alarm LED | red |  |
| Alarm Set Point Adjustment | single turn potentiometer |  |
| Reset Function | internal momentary push button or remote contact closure |  |
| Relay Latch Selection Option | internal slide switch |  |
| Normally Open Normally Closed Option | internal slide switch |  |
| Optional Accessory |  |  |
| Model 080A209 adaptor plate for retrofit of existing switch installations |  |  |

## How to Order

| Base Model |  |
| :---: | :---: |
| 685B | Electronic Vibration Switch with two set point relays, time delays, internal pushbutton reset, remote reset via contact closure, 4-20 mA test/calibration insertion signal capability and both 4-20 mA and analog $100 \mathrm{mV} / \mathrm{g}$ output signals available on screw terminals |
| Vibration Sensor Options |  |
|  | 0 Built-in accelerometer |
|  | 1 Remote $100 \mathrm{mV} / \mathrm{g}$ accelerometer (not supplied) |
|  | 2 Remote $100 \mathrm{mV} / \mathrm{g}$ accelerometer, low frequency $\sim 1 \mathrm{~Hz}$ (not supplied) |
|  | 3 Built-in accelerometer, low frequency $\sim 1 \mathrm{~Hz}$ |
|  | 4 Remote $100 \mathrm{mV} / \mathrm{g}$ accelerometer w/sensor fault detection (not supplied) |
|  | 5 Remote $100 \mathrm{mV} / \mathrm{g}$ accelerometer w/sensor fault detection, low frequency $\sim 1 \mathrm{~Hz}$ (not supplied) |

## Measurement Range

0 to $1.5 \mathrm{in} / \mathrm{sec}$ peak velocity
10 to 5 g peak acceleration
20 to 15 mils peak to peak displacement
30 to 50 mils peak to peak displacement
40 to $3.0 \mathrm{in} / \mathrm{sec}$ peak velocity

## Power Required

85 to 245 VAC, $50 / 60 \mathrm{~Hz}$
124 VDC +/- 10\%

## Relay Type (two provided)

0 Triac, $5 \mathrm{amp}, 230$ VAC, 0-45 sec adjustable time delay
Electromechanical relay, 10 amp Form C, SPDT, 30 VDC/ 240 VAC, $0-45 \mathrm{sec}$ ad-
1 justable time delay
2 Triac, $5 \mathrm{amp}, 230$ VAC, 0-12 sec adjustable time delay
Electromechanical relay, 10 amp Form C, SPDT, 30 VDC/240 VAC, 0-12 sec adjustable time delay
Enclosure Type
A1 Standard enclosure, NEMA 4X, CSA class 1 div 2 approved, internal reset and analog signal
A2 Same as A1 plus external pushbutton reset
A3 Same as A1 plus external BNC jack for analog vibration signal output
Same as A1 plus external pushbutton reset and external BNC jack for analog vibration signal output
A5 Same as A3 plus LCD readout panel with velocity in inches per second
C1 CSA approved explosion proof for class 1 div 1 installations
Enclosure Connection Ports
0 Two ports with cord grips
Two ports with 1/2" NPT conduit hubs
One port with cord grip
One port with $1 / 2^{\prime \prime}$ NPT conduit hub
Two 1/2" NPT ports **must select C1 enclosure type
Two ports, cord grip left, conduit right
Two ports, cord grip right, conduit left
Example
685B $0 \quad 0 \quad 0 \quad 1 \quad A 11$ Electronic vibration switch with built-in sensor, CSA class 1 div 2 approved, 0 to 1.5 in/sec peak velocity range 85 to 245 VAC powered two Form C SPDT relays with 0-45 sec adjustable time delays, standard NEMA 4X enclosure with two 1/2" NPT conduit hubs
Selections in red are not available with CSA class 1 div 2 hazardous area approval
CSA class 1 div 2 approval supplied standard for switches were all options are black


Full Featured Model 685B
Electronic Vibration Switch
When a full featured electronic vibration switch is required that includes dual set points (relays), 4-20 mA overall vibration output, or the raw vibration signal output for doing vibration analysis, select an IMI Series 685B Electronic Vibration Switch. It is lower cost and a direct replacement form many of our competitors models


## What is a vibration switch?

A vibration switch is a device that (1) recognizes the amplitude of the vibration to which it is exposed and (2) provides some sort of response when this amplitude exceeds a predetermined threshold value. The switch response is typically an electrical contact closure or contact opening. The electrical contact may be either an electromechanical relay or solid-state triac.

## Why use a vibration switch?

Vibration switches are primarily used for protecting critical machinery from costly destructive failure by initiating an alarm or shutdown when excessive vibration of the machinery is detected. Conversely, a vibration switch can be utilized to warn of the absence of vibration, such as when a conveyer ceases to function due to a broken drive belt.

## Vibration switches offered hy IMI Sensors

Highlighted in this brochure are two common categories of vibration switches - electronic and mechanical. In general, electronic vibration switches offer more precision \& reliability than mechanical switches.

The amplitude of the electrical signal generated by the sensor is proportional to the experienced vibration. Circuitry within the switch compares this signal amplitude against a predetermined threshold value.

Electronic switches require power to operate and utilize an input signal that is provided by an electronic vibration sensor,or accelerometer. This sensor may be built into the switch enclosure, or remotely located. A remote sensor is advantageous when the vibration switch enclosure will not fit within the installation location, or if the temperature at the installation location exceeds the capability of the switch's electronic components.


## Series 686B: Electronic, universal power, single switch

This revolutionary two-wire electronic switch offers the simplicity of a mechanical switch with the precision of an electronic switch. The unit operates from universal power that is scavenged from a load's power source.It is microprocessor controlled, has a built-in piezoelectric accelerometer, installs easily with a single stud, and has the smallest footprint of any vibration switch on the market.

## Series 685A07: Electronic, DC power, single switch

This general-purpose electronic vibration switch is DC powered, utilizes an on-board accelerometer, and offers a single, 5 -amp, Form C relay output.

Mechanical switches do not require power and utilize the resistive force and travel of a spring as a measure of vibration amplitude. When the travel of a spring exceeds the predetermined threshold, the switch is actuated and latched by magnetic attraction. The threshold value is adjustable by changing the proximity of the magnet to the spring and hence the spring travel required for actuation. Switch reset is accomplished manually by disengaging the magnet from the spring.


## Series 685: Mechanical, single switch

This mechanical vibration switch is available in either in a NEMA 4 (IP66) or explosion proof housing, and offers a single, 5-amp, Form C relay output.


## Series 685B: Electronic, AC or DC power, dual switches

This precision electronic vibration switch is AC or DC powered, utilizes an on-board or remote accelerometer, provides two relay or triac outputs, generates a 4-20 mA vibration output signal, and offers an analog vibration signal for FFT analysis and fault diagnostics.


## Ahout Mechanical <br> Vibration Switches

For machines requiring simplified contact closure protection, Models 685A07 and 685A08 offer a cost-effective approach to vibration protection. They offer the smallest mechanical switch footprint available in either NEMA 4 or explosion proof housings. The three axis protection allows confident, reliable monitoring of small plant equipment in less critical situations, where the precision of an electronic switch isn't necessarily required. Both the weatherproof and explosion proof versions contain manual internal adjustability with an external reset switch for ease of operation.

## Mechanical Vibration Switches

- Offers cost effective protection for less critical situations
- Utilizes spring-loaded, magnetically coupled sensor
- Provides single set point electromechanical relay
- Requires no power
- Weatherproof and explosion proof versions


Specifications

| Models | 685A07 |  | 685A08 |  |
| :---: | :---: | :---: | :---: | :---: |
| Performance | English | SI | English | SISI |
| Vibration Range (FS) pk | 0 to 7 g | 0 to $68.7 \mathrm{~m} / \mathrm{s}^{2}$ | 0 to 7 g | 0 to $68.7 \mathrm{~m} / \mathrm{s}^{2}$ |
| Frequency Range | 120 to 60k cpm | 0 to 100 Hz | 0 to 6000 cpm | 0 to 100 Hz |
| Threshold Set Point (single alarm) | 10 to 100\% FS |  | 10 to 100\% FS |  |
| Relay Action | latching |  | latching |  |
| Environmental |  |  |  |  |
| Operating Temperature Range | -40 to $+140{ }^{\circ} \mathrm{F}$ | -40 to $+60^{\circ} \mathrm{C}$ | -40 to $+140{ }^{\circ} \mathrm{F}$ | -40 to $+60^{\circ} \mathrm{C}$ |
| Enclosure Rating | NEMA 4X | IP66 | NEMA 7 exp | sion proof |
| Hazardous Area Approval* | N/A |  | class 1, div 1, groups C and D |  |
| Electrical |  |  |  |  |
| Power Required | none |  | none |  |
| Sensor Type (built-in) | spring loaded magnet |  | spring loaded magnet |  |
| Relay Type | Form C, electromechanical relay |  | Form C, electromechanical relay |  |
| Switch Contact Capacity | 5 Amp, 480 VAC | 2 Amp, 30 VDC | 5 Amp, 480 VAC | 2 Amp, 30 VDC |
| Physical |  |  |  |  |
| Housing Material | aluminum alloy |  | aluminum alloy |  |
| Electrical Connections | alarm |  | alarm |  |
| Electrical Connectors | screw terminals |  | screw terminals |  |
| Wire Size (screw terminals) | 24 to 14 AWG | 0.2 to $\left.2.5 \mathrm{~mm}^{2}\right)$ | 24 to 14 AWG | 0.2 to $2.5 \mathrm{~mm}^{2}$ |
| Enclosure Ports (1 place) | 3/4-14 NPT |  | 3/4-14 NPT |  |
| Mounting Holes (4 places) | 0.25 inch | 6.4 mm | 0.375 inch | 10 mm |
| Size ( $w \times h \times d$ ) | $4.35 \times 3.30 \times 4.35$ inch | $110.5 \times 83.8 \times 110.5 \mathrm{~mm}$ | $6.375 \times 4.875 \times 5.62$ 5inch | $162 \times 124 \times 143 \mathrm{~mm}$ |
| Weight | 2.1 lb | 953 gm | 5.5 lb | 2200 gm |
| Indicators/Controls |  |  |  |  |
| Alarm Set Point Adjustment | control screw |  | control screw |  |
| Reset Function | push button switch |  | push button switch |  |



## Reliability Starts With IMI Sensors: Your Complete Vibration Monitoring Source!



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