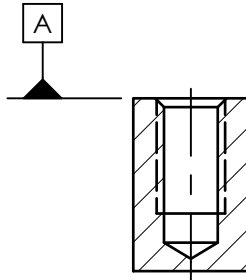
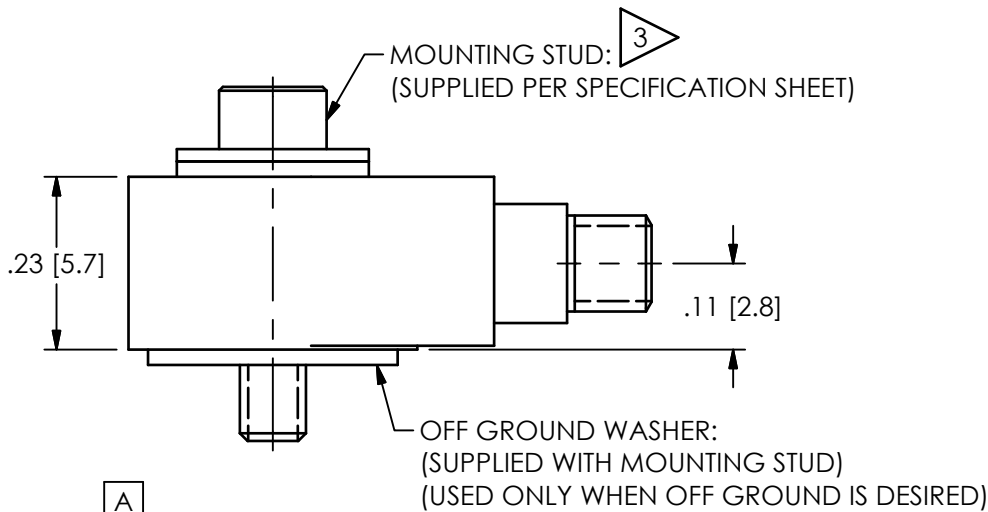
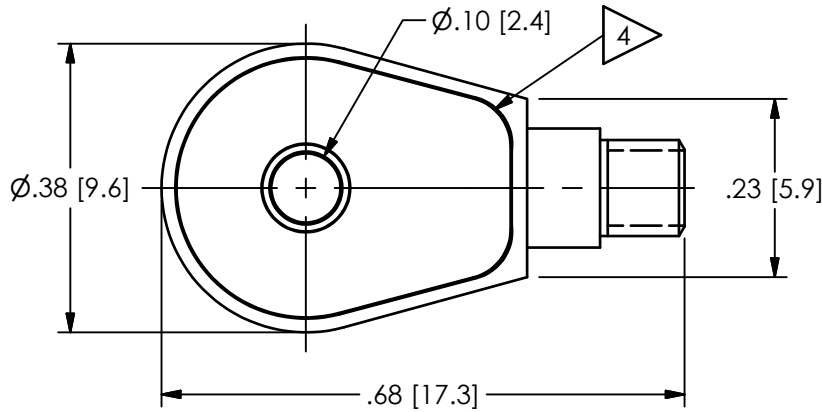


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REVISIONS

REV	DESCRIPTION	DIN
A	REMOVED ETCHING, REVISED TITLE	48283



MOUNTING HOLE PREPARATION:

STANDARD THREAD:

Ø.070 [1.78] ∇ .188 [4.78] MIN
2-56 UNC-2B ∇ .150 [3.81] MIN

METRIC THREAD:

Ø.063 [1.58] ∇ .188 [4.78] MIN
M2 X 0.4-6H ∇ .150 [3.81] MIN

4 TOP VIEW SHOWN WITHOUT MOUNTING STUD FOR CLARITY

3 RECOMMENDED MOUNTING TORQUE 1 TO 2 INCH POUNDS [.12 TO .23 NEWTON METERS]

2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 [.03] TIR OVER Ø.375 [9.53] WITH A MINIMUM 63 [1.6] SURFACE FINISH FOR BEST RESULTS

1 DRILL PERPENDICULAR TO DATUM A TO WITHIN $\pm 1^\circ$

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS X ± 0.3 XX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13

DRAWN	CHECKED	ENGINEER
KRM 5/21/18	KRM 5/21/18	RMB 5/21/18

TITLE
INSTALLATION DRAWING
RING ACCELEROMETER

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DWG. NO. 49577

SCALE: 4X SHEET 1 OF 1